XLR-8™

Accelerator

AQUA-RESIN®

INSTRUCTIONS

XLR-8™ is a high efficiency accelerator used in conjunction with **Aqua-Resin®** gel/surface coat, laminating, and putty mixes. It is used primarily for reducing demolding and set times, and is also useful for making a quickset patching putty.

Mixing

Add **XLR-8™** to a pre-mixed gel/surface coat, laminating, or putty mix. Add slowly with constant stirring. Stir approximately 30 seconds.

Amount of **XLR-8™** to be added is calculated as a percent of the total weight of the mix. Percentages are approximate.

- 0.25% - 0.5% **XLR-8™** can yield up to a 50% reduction in set time.

- 0.5% - 1% **XLR-8™** can yield up to a 90% reduction in set time.

Avoid using XLR-8™ in excess of 1% of total mix.

Note: 100 drops **XLR-8™** = approximately 5 grams = approximately 1 teaspoon.

Examples:
For 1,000 grams (1 kilogram) of mixed material:
- 0.25% XLR-8 would be 2.5 grams or approx. 50 drops (1/2 teaspoon)
- 0.5% XLR-8 would be 5 grams or approx. 100 drops (1 teaspoon)

For 1 pound (16 ounces) of mixed material:
- 0.25% XLR-8 would be approx. 20 -25 drops (1/4 teaspoon)
- 0.5% XLR-8 would be approx. 40-50 drops (1/2 teaspoon)

Caution: Avoid contact with eyes. Transient burning and irritation may result. Consult MSDS for more information.

It is not recommended to premix and store XLR-8™ with Aqua-Resin® "L" liquid. Consult MSDS for more information.

Please note: The appearance of a white/grey flocculent material, sometimes seen floating in the *XLR-8™* is normal. It is the result of a chemical used in treating water to capture impurities. This flocculent material can be ignored, or if desired, filtered off using conventional means.

The above recommendations and instructions provided for Aqua-Resin® products are presented in good faith and believed to be correct and accurate. However, since user methods and conditions of application are entirely beyond our control, this information is offered with warrantee. The user is advised to do their own testing to determine suitability for their particular application.