SEPR-8™

Release Agent

AQUA-RESIN®

INSTRUCTIONS

SEPR-8™ is a petrolatum based sealer-release agent formulated specifically to release **Aqua-Resin**® casting/laminating products from either plaster or from cured **Aqua-Resin**® itself. It also maybe used as a release agent for rigid polyester molds.

Application: Apply to a plaster or **Aqua-Resin**® mold, (the mold can be either "green-wet" or dry). Using terrycloth, or a similar material, apply the **SEPR-8™** working it well into the "grain" of the mold. Then, using a second, clean piece of terry cloth, rub off the **SEPR-8™** leaving a polished surface.

Repeat the above procedure for a second time. Then proceed as usual, applying the **Aqua-Resin**® mix to the mold.

Please note: Use no more **SEPR-8™** than necessary to achieve a satisfactory release; excess can cause "pocketing" of the gel/surface coat and will decrease release properties. After "polishing" there should be the slightest possible film left on the model surface.

For **Aqua-Resin**® **or plaster molds, the use of a sealer before application of SEPR-8™ is**

not **recommended. Shellac, in particular, will prevent a good release.**

When properly applied, **SEPR-8™** will be absorbed into the Aqua-Resin® part and will, in most cases, leave little or no residue. Any **SEPR-8™** residue on the cured part, however, may be removed with a mild detergent and water, or with denatured alcohol.

TIP: Working with rigid molds requires that the cast part have no undercuts. Also, extra cure time may be desirable to ensure a stronger part before demolding.

Consult MSDS before using.

*Please Note: The use of **SEPR-8™** with latex rubber molds is not recommended.*

The above recommendations and instructions provided for Aqua-Resin® products are presented in good faith and believed to be correct and accurate. However, since user methods and conditions of application are entirely beyond our control, this information is offered with warrantee. The user is advised to do their own testing to determine suitability for their particular application.

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