

## INSTRUCTIONS

**D-XL<sup>TM</sup>** is a high efficiency retarder used in conjunction with **Aqua-Resin<sup>®</sup>** “L” and “S3” gel/surface coat and laminating mix. It is also useful to delay setting in spray-up operations, with or without atomized **XLR-8<sup>TM</sup>** accelerator.

### **Mixing**

Add **D-XL<sup>TM</sup>** to a pre-mixed gel/surface coat or laminating mix. Stir 30-60 seconds.

Amount of **D-XL<sup>TM</sup>** to be added is calculated as a percent of the total weight of the mix.

Percentages are approximate.

- 0.1% (1 part per 1,000) **D-XL<sup>TM</sup>** will yield up to a 100% increase in set time.

*Note:* 100 drops **D-XL<sup>TM</sup>** = approximately 5 grams = approximately 1 teaspoon (e.g. approximately 10 drops **D-XL<sup>TM</sup>** per pound of mix will double the pot life).

### **Tip**

Use **D-XL<sup>TM</sup>** sparingly. Excess can extend the set indefinitely and can also cause thickening of the mix.

*Consult MSDS for more information.*

*The above recommendations and instructions provided for Aqua-Resin<sup>®</sup> products are presented in good faith and believed to be correct and accurate. However, since user methods and conditions of application are entirely beyond our control, this information is offered with warrantee. The user is advised to do their own testing to determine suitability for their particular application.*