



BabyGel™ 380 Alginate

Fast Curing, Skin Safe Alginate for Making Molds of a Baby's / Child's Hand or Foot

Accu-Cast™ BabyGel™ 380 alginate is a fast curing, skin safe alginate mold material that is ideal for making accurate reproductions of your baby's / child's hand or foot. BabyGel™ 380 is unique among other alginates in that, when mixed with water at 80°F/27°C, it visually changes color from pink to white as it cures. This visual indicator makes it easy to determine when to insert the baby's / child's hand or foot into the mold gel. Mold will cure in about 3 minutes. You can cast LiquiStone™ plaster into the mold to make a reproduction.

TECHNICAL OVERVIEW

Accu-Cast™ BabyGel™ 380 Alginate Specifications

Mix Ratio: 1 part powder to 4 parts water by weight **or** 2 parts powder to 3 parts water by volume

Specific Volume: 26 cu. in./lb **Pot Life:** 2 minutes*

Cure Time: 3 minutes* **Color Change:** Pink to White

*Depending on water temperature set to 80°F/27°C

PROCESSING RECOMMENDATIONS

Safety - Wear safety glasses to minimize contamination risk. Use only in a well-ventilated area. Wear a NIOSH-approved N95 dust mask when processing powdered material.

Preparation - These products have a limited shelf life and should be used as soon as possible. Materials should be stored and used in a warm environment (73°F/23°C). Mixing containers should have straight sides and a flat bottom. Mixing sticks should be flat and stiff with defined edges for scraping the sides and bottom of your mixing container. BabyGel™ 380 powder may get warm in storage/shipping during the summer months which may cause the powder/water mixture to set too fast. To remedy, store BabyGel™ 380 alginate in a cool area (60°F - 70°F or 16°C - 21°C) for 24 hours before using. Do not allow moisture to come into contact with unused BabyGel™ 380 alginate powder.

Because no two applications are quite the same, a small test application to determine suitability for your project is recommended if performance of this material is in question.

Measuring, Water Quality and Water Temperature

Measuring - BabyGel™ 380 is mixed 1 part powder to 4 parts water by weight or 2 parts powder to 3 parts water by volume. If measuring by volume, fill measuring cup with powder, and level off the top. If measuring by weight, use an accurate gram scale. You can vary the water level somewhat to change the consistency of the mixture. Less water will make the alginate thicker. More water will make the mixture thinner and easier to pour.

Be Careful... too much water may result in the mixture not curing! Since powder is a compressible material, by weight mix ratio is recommended.

Water Quality- Water with high mineral content (calcium, phosphate, etc.) may cause any alginate to become "lumpy" or not cure at all. A small scale test is recommended prior to mixing large amounts. If you have HARD WATER or need to use a filter for your water, use bottled water.

Water Temperature - At 80° F / 27° C, BabyGel™ 380 will have a working time of 2 minutes and a demold time of 3 minutes. Warmer water will cause the material to cure faster (less working time). Colder water will give a longer working time and slower demold time.

Mixing Alginate

Mixing - Alginate material can be mixed in the bag it comes in. Remove all jewelry and watches from hands before attempting to mix the material in the bag to prevent puncture to the bag. Review the “mix-in-bag” mix technique video at www.accu-cast.us/handkit. Alternatively, you can mix the material using a turbine mixer (mechanical mixer) and portable drill. Wearing a NIOSH-approved N95 dust mask is recommended before mixing powdered alginate.

Submerging a Model into Alginate

Submerging a Hand or Foot-Once mixed, BabyGel™ 380 can be poured into a container for making a mold. Submerge a hand or foot model just above the bottom of the container and have at least ½” (1.27 cm) space between the model and the side walls of the container. Submerge the baby or child’s hand or foot into the mold while it is still light pink in color. **After the BabyGel™ 380 turns white, you will have about 30 seconds until the mold becomes firm.**

For Best Results: Thoroughly wet the model before submerging into the alginate mold. After submerging the model into the alginate, lift the model up from the mold briefly and then resubmerge model into the alginate. Keep your model still until the BabyGel™ 380 sets up. You will know the alginate has set when it is totally white in color, firm and no longer gel-like.

Curing and Performance

Curing - Cure time is approximately 3 minutes when mixed with water at 80°F / 27°C. Thinner molds made with more water in the mix may set up longer.

Performance - Cured alginate molds exhibit moderate tear strength and are firm but flexible. Alginate molds are easy to cut into with a dull knife to demold castings. Mold is temporary and must be used immediately.

Casting into the Mold

All alginate molds will deteriorate quickly. It is recommended that you cast into the mold within 4 hours following demold. Materials commonly cast into alginates include LiquiStone™ Gypsum Cement, duoMatrix™ NEO (polymer modified gypsum, available from Smooth-On), wax, clay and very fast urethane resins (such as Smooth-Cast® 300Q). **For Soft “Skin-Like” Castings** you can cast Dragon Skin™ 10 FAST soft silicone rubber into BabyGel™ 380 molds to make realistic hands, limbs, etc.

Safety First!

The material safety data sheet (MSDS) for this or any Smooth-On product should be read before using and is available on request. All Smooth-On products are safe to use if directions are read and followed carefully. **Keep Out of Reach Of Children.**

Accu-Cast™ BabyGel™ 380

WARNING: IRRITANT TO EYES & MUCOUS MEMBRANES. Do not get in eyes, or in mucous membranes. Do not take internally. Do not breathe particulates. Use only with adequate ventilation. Wear a NIOSH-approved N95 dust mask when using this product.

First Aid: In case of eye contact, flush thoroughly with water for 15 minutes and get immediate medical attention. If swallowed, do not induce vomiting. Get immediate medical attention. If particulates are inhaled or if breathing becomes difficult, remove person to fresh air. If symptoms persist, get medical attention. **Keep Out Of Reach Of Children.**

IMPORTANT - The information contained in this bulletin is considered accurate. However, no warranty is expressed or implied regarding the accuracy of the data, the results to be obtained from the use thereof, or that any such use will not infringe upon a patent. User shall determine the suitability of the product for the intended application and assume all risk and liability whatsoever in connection therewith.



KEEP OUT OF REACH OF CHILDREN.
WARNING: Known to the state of CA to cause cancer, birth defects or other reproductive harm.
www.P65Warnings.co.gov



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